# Intelligent Agents driving Manufacturing and Supply Chain Transformation

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### **Table of Contents**

- 1. What is an Intelligent Agent?
- 2. How do these AI agents solve problems?
- 3. Next Frontiers in Manufacturing and Supply Chain
- 4. Important practices to adopt

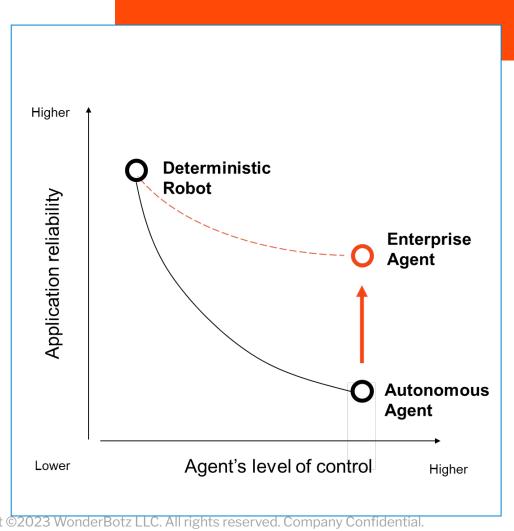


# The agentic orchestration pathway

Build a **digital twin of processes and roles** for operations and use agentic orchestration to intelligently automate, operate and continuously improve the end-to-end process. **Al Agents** Build Al Agents for non-deterministic, goals-based processes (e.g. Carrier **Al Solutions** tendering) Leverage best-of-breed AI/ML solutions **Intelligent Document Processing** to improve business outcomes (e.g. warehouse storage strategy) **Robotic Process Automation** Automate communication & document-based processes (e.g. Bill of Adopt **robotic automation** for manual, Lading, and invoices) deterministic logistics processes (e.g. Dock door scheduling)



# **Enterprise and Controlled Agents**



## "Controlled Agency"

Prompt auto-tuning and model selection

Interactive prompt experimentation

**Online and Offline Evaluations** 

**High-quality context grounding** 

**Testing agents** 



# **How are Al Agents architected?**

Integration Layer (web, mobile apps)

MCP Server

**Orchestrationn Layer (scheduling, HITL, Mgmt)** 

Agents Layer (database, Al models, tools, memory)



**Agents Operations Layer (security, dashboard)** 



## **Processing Vendor Invoices**

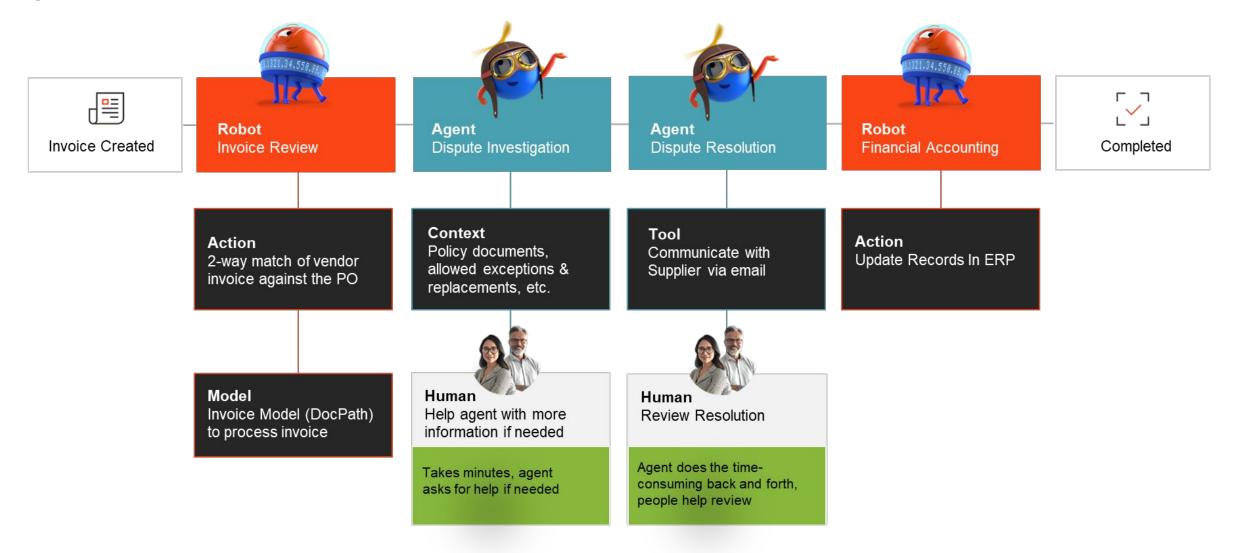
Robotic Workflow





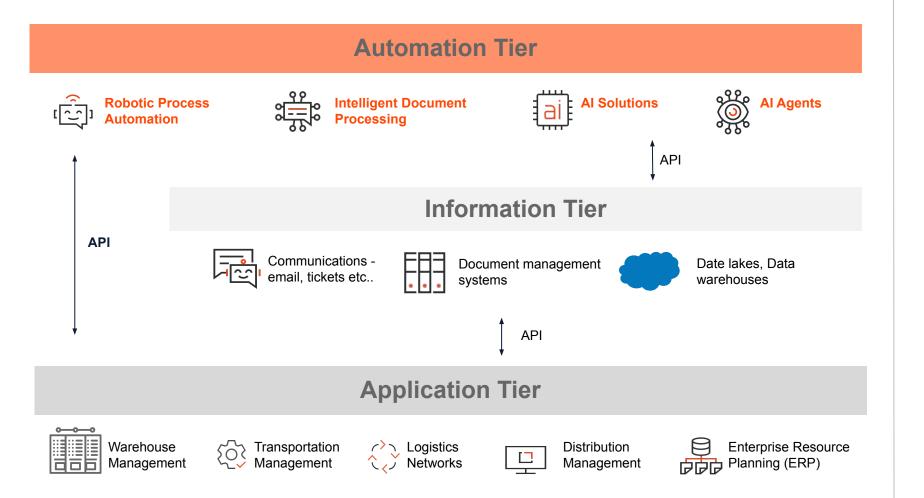
# **Processing Vendor Invoices**

Agentic Workflow





# The logistics automation tier



# Agentic orchestration principles

- Build a digital twin for your end-to-end processes and organizations
- Leverage the combination of robots, documents, Al solutions and Al agents for agentic orchestration of your processes
- Introduce a continuous learning loop to improve your processes
- Automate first, customize enterprise applications last



# **Automate end-to-end processes**

 Agentic orchestration of end-to-end-processes enables logistics managers to make smart decisions with a focus on customer centricity and logistics cost, while AI generates the business context, executes and improves processes autonomously.

#### Warehouse manager

- Inbound document processing
- Outbound document processing

#### **Transportation manager**

- Freight tendering & carrier selection
- Global trade document compliance

#### **Distribution manager**

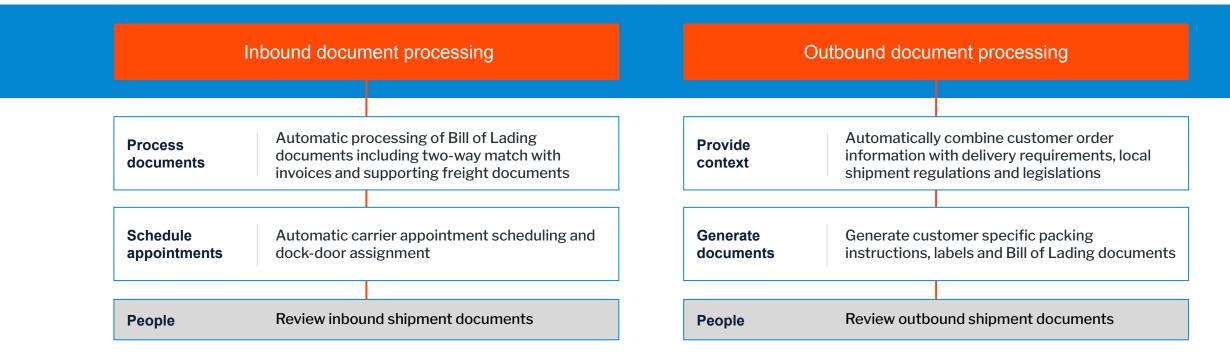
- Omni-channel inventory allocation
- Customer shipment queries





## Warehouse manager

Agentic orchestration processes inbound shipment documents, schedules appointments and generates outbound shipment documents automatically

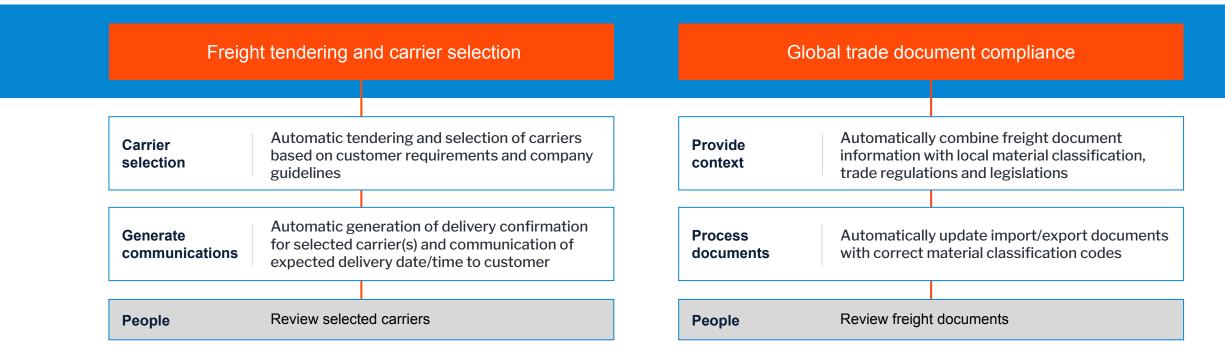






# **Transportation manager**

Agentic orchestration initiates carrier tendering, selects carriers, gathers expected time of arrivals, updates customers and ensures delivery compliance automatically

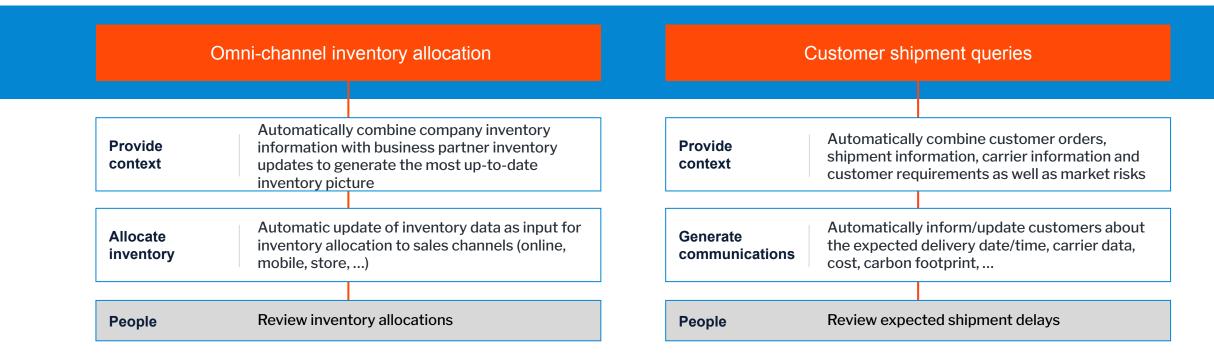






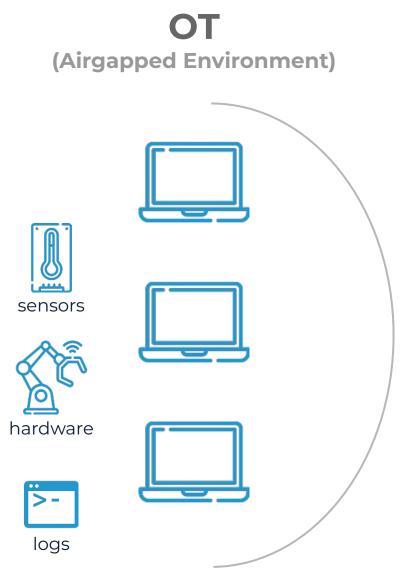
# **Distribution manager**

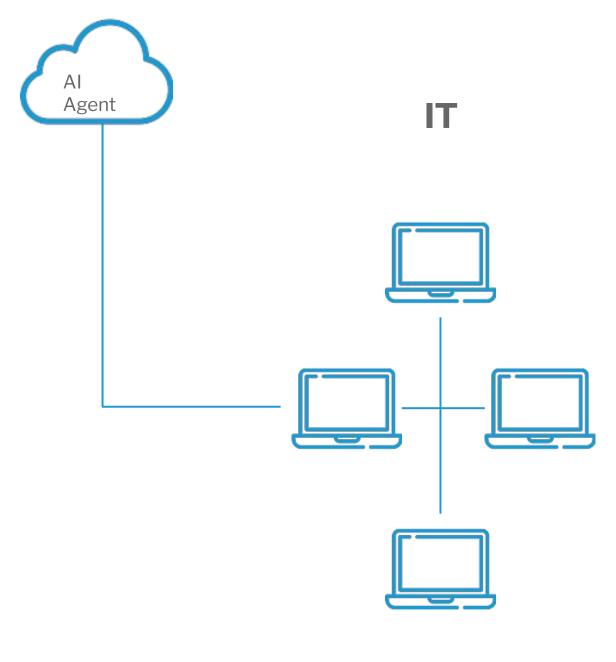
Agentic orchestration enables the allocation of inventory to sales-channels for customer order confirmations and to update customers about the delivery status.





# **Manufacturing Operations**



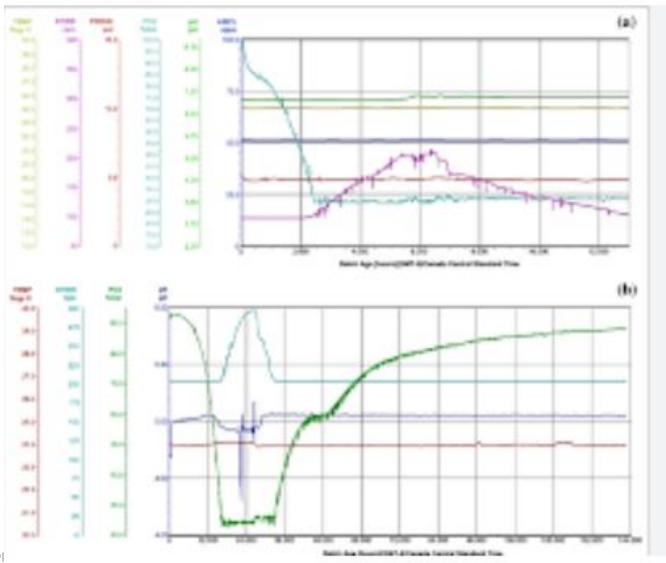




# **Manufacturing Operations Connected** ΑI Agent (Airgapped Environment) Integration Services sensors hardware logs



# Manufacturing Operations in Industry 4.0



#### Al and Agents Roles

- Edge computing for Al models integration
- Al models for predictive analysis
- Ai Agents monitoring SCADA and other data in real time and autonomously drive / suggest corrective actions
- Assure air-gapping and security of the systems and data



# Harvard Research Paper on humans working with Al

O.5

Alleno D.3

O.2

O.1

O.0

O.0

Team NO A

Team NO

Figure 2: Average Solution Quality

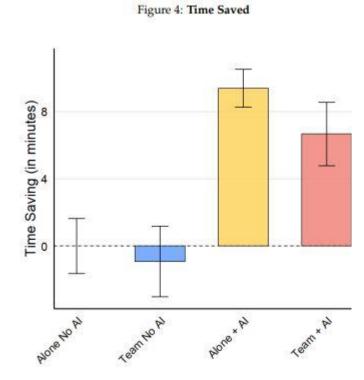
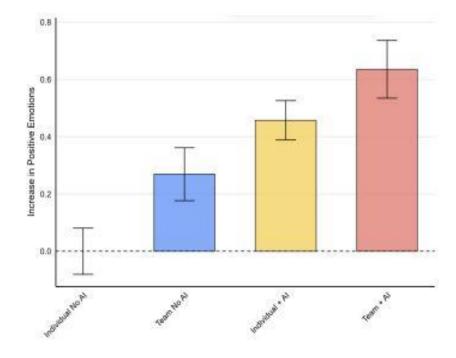


Figure 7: Evolution of Positive Emotions during the Task





# Important practices to adopt

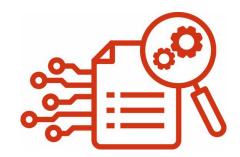
# Definition then Data

Authenticate, curate, and protect your data

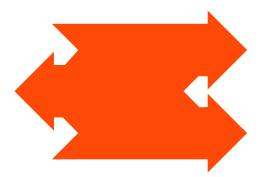
Measure Al Productivity











- First make sure the definitions are accurate, then make sure data is accurate
- Exposing confidential information to public AI models is inviting a breach
- Audit trails for compliance

- Like people, have Al agents' accountability and responsibility
- How much better your outcomes are
- Treat AI as a team member who you manage
- Al may help validate other Al results





# Thank

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